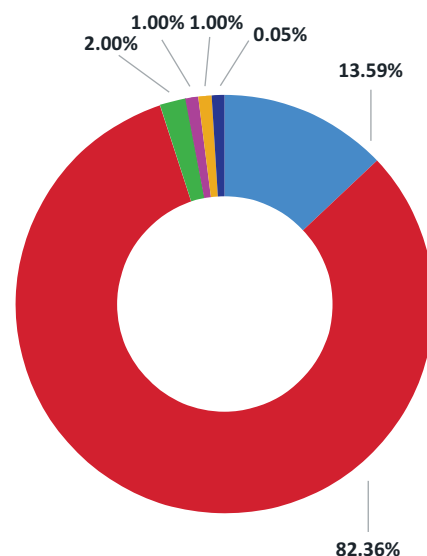




Formulation Recommendation

100 mg Taste-Masked IBU Orally Dispersible Powder (TM IBU ODP)

Composition	% (By Weight)	mg / Tablet
1 Actimask® IBU ^o	13.59	108.70
2 Pharmasperse® 416	82.36	658.90
3 Grape Flavor	2.00	16.00
4 Sucralose	1.00	8.00
5 Tartaric Acid	1.00	8.00
6 FD&C Purple	0.05	0.40
Final Tablet Weight		800.00



Method

1. Weigh the components individually and screen using a #20-mesh sieve.
2. Mix all ingredients in an 8-qt V-blender at 25rpm for 15 minutes.
3. Weigh 800 mg aliquots and seal within a sachet.

Your Partner for Formulating Success

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